JUMBO ASSEMBLY INSTRUCTIONS

- Place machine in the exact position you want it to go so that front of machine is easily accessible.
 On Jumbo machine be careful that money security door (lower left side when facing front) is also accessible.
- 2. Place bottom globe onto base as to match up the three screw holes (lettering on globe will be at front of machine).
- 3. Take one flat washer and one screw and screw into each of the three holes with phillips head driver to secure the globe onto the base of the machine.
- 4. Place lock washer onto the center bolt of the gumwheel. Remove center rod from clear tube and screw center rod onto the bolt. Place clear tube over the center rod.

4A. On Jumbo machine when using a inner fill:

Fit bottom of inner fill into machine so that it sits in even all the way around from the sides. Use a piece of packing tape or some other heavy duty tape and secure it to the bottom of the inner fill so that it does not allow gum underneath it.

- 5. Open one case of gum and fill into bottom globe. Test the machine with at least six quarters to make sure that gum is loaded into the wheel and that the machine is vending okay.
- 6. If machine is vending fine then fill up the bottom globe with gum.

7A. On Jumbo machine when using a inner fill:

Pour one or two cases of vendable gum into the center of the inner fill. While securing the inner globe, carefully pour gum around the outside of the inner globe. Make a complete circle so that there is an even amount of gum in all portions of the outside of the inner globe. When ii is full to the brim of the bottom globe put the desired amount of gum into the center.

- 7B. Fit the top portion of the inner globe onto the bottom portion securing with packing tape again if desired.
- 7. Clean the inside of the top globe (globe with metal band) and set on top of bottom globe so that the screws holes match up. It might take a small amount of finessing to make sure that the holes match up. Take the security screws (snake eye) with the bit provided and screw the globes together. Make sure all holes are screwed in (one extra security screw provided).
- 8. Fill the top globe from opening to desired level.

8A. On Jumbo machine with an inner fill:

Take a piece of cardboard or the provided plastic lid and position in such a fashion as to funnel the gum down the outside of the inner globe until inner globe is completely hidden.

10. Take red top cap and with the provided key, screw it into the center rod and screw down tightly.

INSTRUCTIONS FOR INNER GLOBE

PLACE LOCK WASHER ONTO CENTER BOLT OF THE GUMWHEEL. PLACE
CENTER ROD ONTO CENTER BOLT. PLACE 3 INCH(LONGER)PIECE OF CLEAR TUBE
OVER CENTER ROD. NEXT PLACE LARGE WASHER ONTO CENTER ROD SO IT SITS
ON CLEAR TUBE. PLACE INNER GLOBE ONTO CENTER ROD. PLACE LARGE
WASHER ONTO CENTER ROD SO IT SITS ON TOP OF INNER GLOBE. NEXT PLACE
NUT, THEN LOCK WASHER ONTO CENTER ROD. PLACE ROD COUPLER ONTO CENTER
ROD AND ADJUST HEIGHT OF ROD COUPLER SO THAT ABOUT 1/2 INCH OF THE
TOP LOCK BOLT THREADS INTO ROD COUPLER. USE TWO 1/2 INCH END WRENCHES
TO TIGHTEN ROD COUPLER AND NUT. PLACE 2 INCH(SHORTER) PIECE OF CLEAR
TUBE OVER CENTER AND COUPLER.

